

1 **In the Claims:**

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3 1. (Withdrawn) An apparatus, comprising:

4 a current collector for a fuel cell stack, wherein the current collector

5 physically supports the fuel cell stack within a fuel cell; and

6 an electrode element of the fuel cell stack attached as a deposited layer to

7 the current collector, wherein the current collector has openings to allow gases of

8 the fuel cell to flow to and from the electrode element.

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10 2. (Withdrawn) The apparatus as recited in claim 1, further comprising

11 an electrolyte attached as a deposited layer to the electrode element.

12

13 3. (Withdrawn) The apparatus as recited in claim 2, further comprising

14 a subsequent electrode element attached as a deposited layer to the electrolyte.

15

16 4. (Withdrawn) The apparatus as recited in claim 3, further comprising

17 a subsequent current collector attached as a deposited layer to the subsequent

18 electrode element, wherein the subsequent current collector has openings to allow

19 gases of the fuel cell to flow to and from the subsequent electrode element.

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21 5. (Withdrawn) The apparatus as recited in claim 4, further comprising

22 an electrical interconnect connected to one of the current collectors.

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1           6.       (Withdrawn) The apparatus of claim 2, wherein the electrolyte layer  
2 is attached to the electrode element as a deposited layer having a thickness  
3 between approximately 1 micron and approximately 5 microns.  
4

5           7.       (Withdrawn) The apparatus of claim 2, wherein the electrolyte layer  
6 is attached to the electrode element as a deposited layer having a thickness less  
7 than approximately 1 micron.  
8

9           8.       (Currently Amended) A method, comprising:  
10       obtaining a first current collector layer suitable for physically supporting  
11 parts of a fuel cell stack, wherein the fuel cell stack includes at least two electrodes  
12 and an electrolyte layer;

13       depositing a first electrode on the first current collector layer;  
14       depositing the electrolyte layer of the fuel cell stack on the first electrode  
15 layer;

16       depositing a second electrode layer of the fuel cell stack on the electrolyte  
17 layer; ~~and~~

18       depositing a second current collector layer of the fuel cell stack on the  
19 second electrode ~~layer~~; layer; and

20       mounting the fuel cell stack within an enclosure defining a chamber of a  
21 fuel cell, wherein a connection between an inside surface of the enclosure and the  
22 first current collector layer physically supports the fuel cell stack within the  
23 chamber.  
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1           9.     (Previously Presented) The method as recited in claim 8, wherein the  
2 first current collector is made of a first material suited to support the fuel cell stack  
3 and the second current collector is made of a second material not suited to support  
4 the fuel cell stack.

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6           10.    (Withdrawn) The method as recited in claim 8, further comprising  
7 defining an etch pattern on the first current collector configured to expose a  
8 surface of the first electrode, wherein the pattern is configured to allow the first  
9 current collector layer strength to support the fuel cell stack.

10  
11           11.   (Withdrawn) The method as recited in claim 8, wherein obtaining  
12 the first current collector layer comprises a stress relief step to release potential  
13 energy of unstable molecular configurations that helps the first current collector  
14 layer hold a flat surface during temperature variations.

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16           12.   (Withdrawn) The method as recited in claim 8, further comprising  
17 cleaning at least one flat surface of the current collector material to reduce contact  
18 resistance.

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20           13.   (Withdrawn) The method as recited in claim 8, further comprising  
21 depositing the first current collector layer on a mandrel surmounted by a release  
22 layer.

1           14.   (Withdrawn) The method as recited in claim 8, further comprising  
2 removing the mandrel and sintering the first current collector layer and the first  
3 electrode.

4  
5           15.   (Cancelled)

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7           16.   (Withdrawn) The method as recited in claim 11, wherein the stress  
8 relief step comprises heating the current collector layer followed by slow cooling  
9 to allow molecules to settle into stable positions.

10  
11           17.   (Withdrawn, Currently Amended) The method as recited in claim 8,  
12 wherein the first and second current collector layers are made of the same  
13 material, similarly etched and both are used to support ~~the~~ fuel cell ~~stack~~ stacks in  
14 a fuel cell.

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16           18.   (Previously Presented) The method as recited in claim 8, wherein the  
17 first and second current collector layers are made of different materials, differently  
18 etched and only the first current collector layer is used to support the fuel cell  
19 stack in a fuel cell.

20  
21           19.   (Withdrawn) The method as recited in claim 8, wherein the first  
22 current collector is etched using a temporary material that is removed during a  
23 sintering step which leaves the etched first current collector and the first electrode  
24 adhered together.

1  
2 20. (Withdrawn) The method as recited in claim 8, wherein the  
3 depositing is accomplished through any one of painting, spraying, plating,  
4 electroplating, electrodepositing, vacuum electrodepositing, dip coating, spin  
5 coating, sublimating, and evaporating.

6  
7 21. (Withdrawn) The method as recited in claim 8, additionally  
8 comprising removing some of the first and second current collector layers by any  
9 one of chemical etching, dry-etching, mechanical etching, optical etching, laser  
10 etching, and electron beam etching.

11  
12 22. (Previously Presented) The method as recited in claim 8, wherein the  
13 first current collector layer has a thickness approximately between ten and twenty  
14 times a thickness of one of the electrodes or the electrolyte.

15  
16 23. (Previously Presented) The method as recited in claim 8, wherein the  
17 first current collector layer has a thickness of approximately between ten and one  
18 thousand microns.

19  
20 24. (Previously Presented) The method as recited in claim 8, wherein the  
21 first and second electrode layers or the electrolyte layer have a thickness of  
22 approximately five microns.

1           25.   (Previously Presented) The method as recited in claim 8, wherein  
2 the first and second electrode layers or the electrolyte layer has a thickness less  
3 than five microns.

4  
5           26.   (Withdrawn) A method, comprising:  
6 making a patterned form;  
7 depositing a material in the patterned form to make a patterned first current  
8 collector layer suitable for physically supporting parts of a fuel cell stack, wherein  
9 a fuel cell stack includes at least two electrodes and an electrolyte; and  
10 depositing a part of the fuel cell stack on the patterned first current collector  
11 layer.

12  
13           27.   (Withdrawn) The method as recited in claim 26, further comprising:  
14 depositing a first electrode layer of the fuel cell stack on the patterned first  
15 current collector layer;  
16 depositing an electrolyte layer of the fuel cell stack on the first electrode  
17 layer;  
18 depositing a second electrode layer of the fuel cell stack on the electrolyte  
19 layer;  
20 depositing a second current collector layer of the fuel cell stack on the  
21 second electrode layer; and  
22 removing the patterned form to expose a surface of the first electrode layer.

1           28.   (Withdrawn) The method as recited in claim 27, further comprising  
2 removing some of the second current collector layer to expose a surface the  
3 second electrode layer.

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5           29.   (Withdrawn) The method as recited in claim 26, wherein the  
6 patterned form is a mandrel having a patterned layer of removable material.

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8           30.   (Withdrawn) The method as recited in claim 29, wherein the  
9 removable material is photo-resist.

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11           31.   (Withdrawn) The method as recited in claim 29, wherein the  
12 patterned form is removed before one or more of the electrolyte layer, the second  
13 electrode layer, and the second current collector layer are deposited.

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15           32.   (Withdrawn) The method as recited in claim 29, further comprising  
16 sintering at least two layers of the fuel cell stack.

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18           33.   (Withdrawn) A fuel cell, comprising:  
19 one or more stack assemblies, each stack assembly having an anode  
20 electrode, a cathode electrode, an electrolyte, and at least one supporting current  
21 collector, wherein the supporting current collector provides structural integrity to  
22 the stack assembly; and  
23  
24  
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1           one or more fuel cell chambers to contain the one or more stack assemblies,  
2 wherein at least one surface of a fuel cell chamber physically supports a stack  
3 assembly using the supporting current collector of the stack assembly.  
4

5           34.   (Withdrawn) The fuel cell as recited in claim 33, wherein each stack  
6 assembly is made by depositing a first electrode layer on the supporting current  
7 collector, depositing an electrolyte layer on the electrode layer, depositing a  
8 second electrode layer on the electrolyte layer, and depositing a second current  
9 collector layer on the second electrode layer.  
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11           35.   (Withdrawn) The fuel cell as recited in claim 34, wherein some of  
12 the supporting current collector is removed to expose the first electrode layer and  
13 some of the second current collector layer is removed to expose the second  
14 electrode layer.  
15

16           36.   (Withdrawn) An electronic device, comprising:  
17           a means for electrochemically producing energy;  
18           a means for containing the means for electrochemically producing energy;  
19           and  
20           a current collector to carry electrons to or from the means for  
21 electrochemically producing energy, wherein the current collector physically  
22 supports the means for electrochemically producing energy in the means for  
23 containing.  
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1           37.   (Withdrawn) The electronic device as recited in claim 36, wherein at  
2   least some parts of the means for producing electricity are deposited on the current  
3   collector.

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5           38.   (Withdrawn) The electronic device as recited in claim 37, wherein at  
6   least some parts of the means for producing electricity are deposited by one of  
7   painting, spraying, plating, electroplating, electrodepositing, vacuum  
8   electrodepositing, dip coating, spin coating, sublimating, evaporating.

9  
10          39.   (Withdrawn) A method of using a current collector, comprising:  
11       depositing an electrode on the current collector;  
12       depositing other elements of a fuel cell on the electrode;  
13       physically supporting the electrode and the other elements of a fuel cell in  
14   at least one fuel cell chamber using the current collector;  
15       producing a flow of electrons using the electrode and the other elements of  
16   a fuel cell; and  
17       carrying at least part of the flow of electrons using the current collector.

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19          40.   (Withdrawn) The method as recited in claim 39, wherein the  
20   depositing includes any one of painting, spraying, plating, electroplating,  
21   electrodepositing, vacuum electrodepositing, dip coating, spin coating,  
22   sublimating, evaporating.